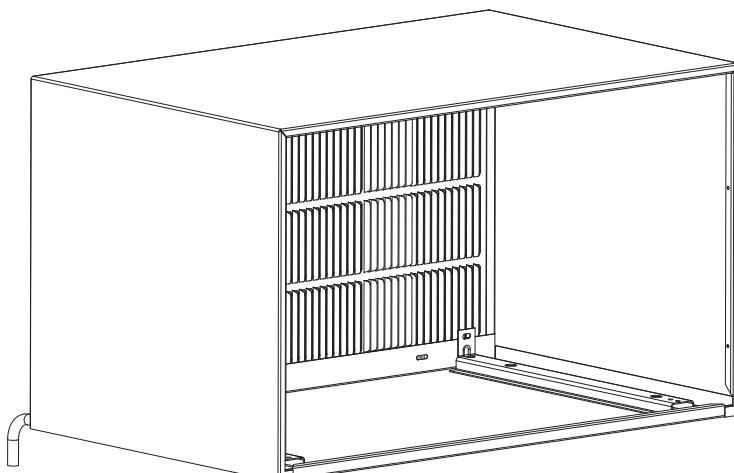


TTW Wall Sleeve

Installation Instructions



General Information

The wall sleeve must be installed before the air conditioner chassis can be seated in place. Read these instructions thoroughly before proceeding.

Table of Contents

- General Information
- Wall Sleeve Components
- Rear Grille Installation
- Refrigerant Line Connection
- Wall Sleeve Installation
- Condensate Drain Kit

! RECOGNITION SYMBOL USE STATEMENT

ATTENTION INSTALLER'S SYMBOL

As a professional installer you have a responsibility to your producer distributor and your customer. This includes all safety precautions and related items.

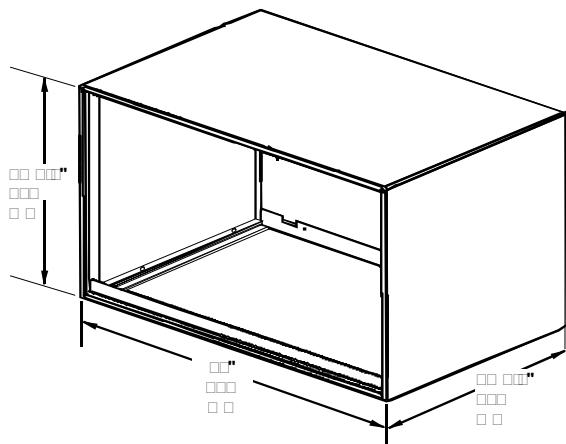
Prior to actual installation you must familiarize yourself with this Instruction Manual. A special attention to all safety warnings. Once during installation or repair it is possible to place yourself in a position which is more hazardous than normal. Use caution in operation.

Remember this is your responsibility to install the producer's standard and to install it well enough so the dealer can use it.

Safety is a matter of common sense...a matter of common sense before action. Most dealers have a list of specific good safety practices...follow them.

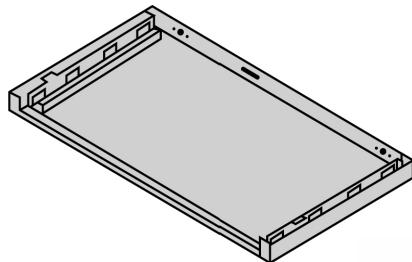
The precautions listed in this Installation Manual are intended as supplemental to existing practices. However there is a direct correlation between existing practices and the contents of this manual. The precautions listed here take precedence.

WALL SLEEVE DETAILS

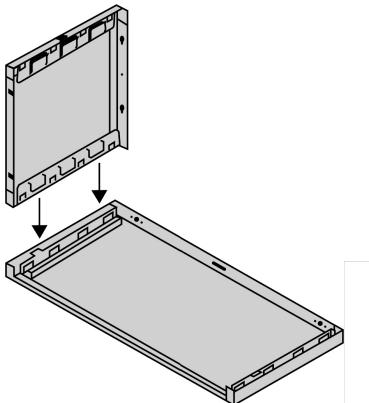


ASSEMBLE WALL SLEEVE

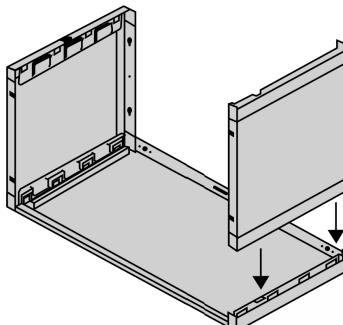
- Select a clean surface.



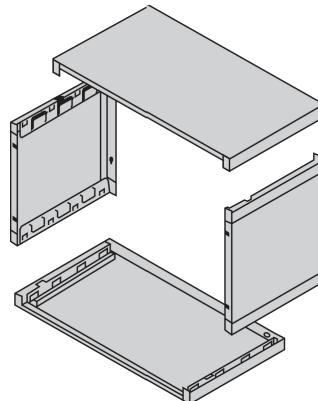
- Locate Left Side Panel. Align panel into Left Bottom panel slot until located as shown.



- Locate Right Side Panel. Align panel into Right Bottom panel slot until located as shown.



- Locate Top panel. Align panel slot into Right and Left Side panels. Pull inserter tool into panel slot until located as shown.



Required tools:
carrier to be rear of assembly shall be provided.

Installing Rear Grille

- Use two mounting arms on the grille edge should be outward.

Insert grille mounting arms into slot in the rear of the outer bus bar.

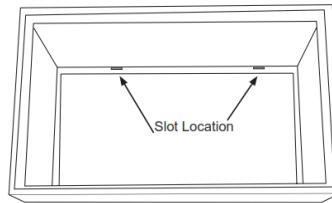


Figure 8
Mounting Slot Locations

- Line up the two holes in the bottom wall sleeve frame with the screw holes in the grille. (Figure 9) If no screws provided secure grille to wall sleeve from inside outer wall sleeve.

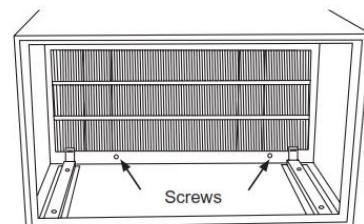


Figure 9
Mounting Screw Locations

Pre-Tell-to-Connector

Before proceeding with the sleeve installation ensure the following guidelines for location where all openings and sleeves are made.

The opening must be the correct size. See figure for wall sleeve dimensions and figure for minimum wall opening size.

The wall sleeve must be installed with a minimum clearance to the door and 2" to adjacent walls. See figure 2 for minimum clearances of the sleeve into and out of the room.

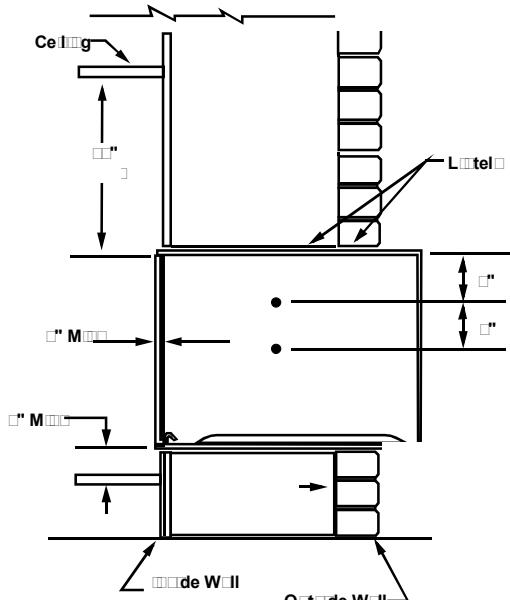


Figure 1
Minimum Cut Clearance

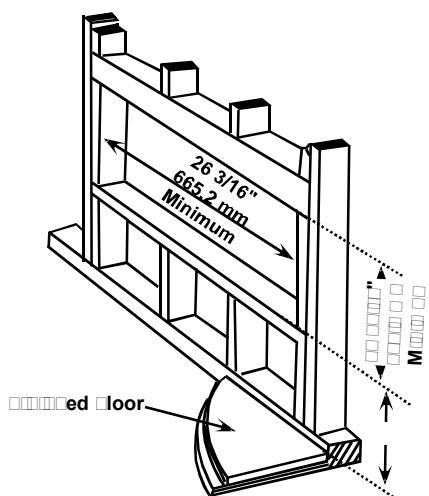


Figure 2
Minimum Wall Opening Dimensions

If installed in a concrete or masonry wall a metal sleeve is required in the wall opening for support. Do not use the wall sleeve if the wall is less than 20" or over 30". Construction alterations made outside or inside the sleeve must be avoided. See figure 3 for a typical metal construction.

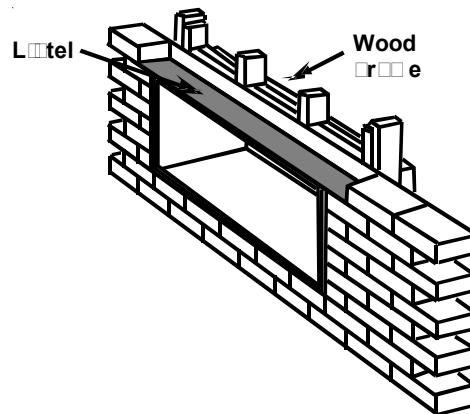


Figure 3
Typical Wall Lintel

If installed in the exterior wall sleeve must be level from side to side and sloped one quarter inch to drain. DO NOT SLOPE THE ALL SIDE FORWARD ROOM. See figure 4.

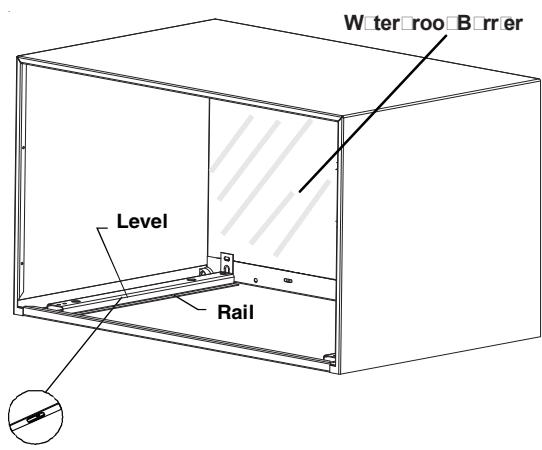


Figure 4
Sleeve Installation

Pre Installation Considerations (cont.)

After the carrier should remain in place until the unit is installed. An accessory metal template is available and sold separately.

- Attach the sleeve using four 2x2 wood screws (for wood constructed buildings) or four 2x2 Masonite screws (for cement or rock constructed buildings) (Figure 9). Make sure the wall construction is adequate to support the unit.

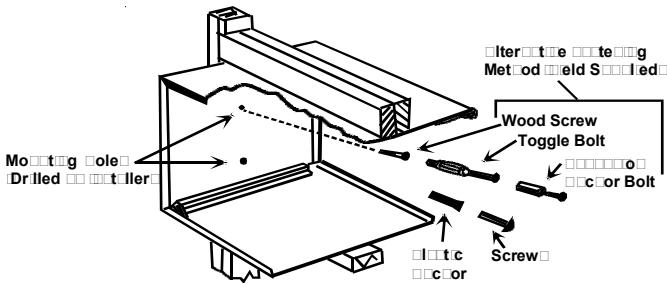


Figure 9

Attaching Wall Sleeve to Exterior

- Provide adequate sealing and insulation around the sleeve after it is installed. See Figure 10 for one example of construction.

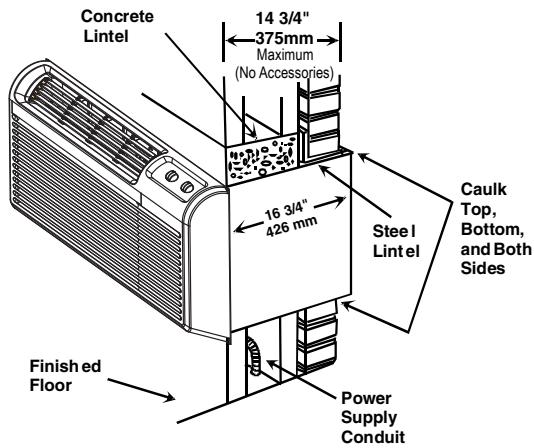


Figure 10

Bonded Bracer Installation

- Do not use extension cords with the unit.

Wall Sleeve Installation

After the wall opening is selected and a template is located inside and clearances installed the wall sleeve is installed as follows:

- Remove the outside enclosure label from the wall sleeve.
- Slide the wall sleeve into the wall opening. Do not distort the cable sleeve to fit the wall opening unless the chassis must fit snugly and uniformly into the sleeve.
- Locate the sleeve in the center of the minimum protection zones as shown in Figure 2 so both sides are at least the minimum protection from the wall.
- Check the level of the wall sleeve. For corner drain applications the sleeve should be level from side to side and perpendicular to the floor (outside).
- Drill two holes in both sides of the wall sleeve so mounting screws can be secured to wall supports. See Figure 11 for location of screw holes. DO NOT DRILL THROUGH THE OUTSIDE WALL.
- Check the level of the wall sleeve and adjust if necessary.
- Caulk or seal around the outside of the entire sleeve.
- If the unit chassis is to be installed immediately replace the enclosure label on the outside of the wall sleeve to limit further damage to the building interior.

Condensate Drain

A condensate drain tube is included. (Figure 10) Attached to bottom rear flange of wall sleeve using two screws provided. For internal drain applications, install internal drain kit (sold separately) prior to installing the wall sleeve in the wall. See the drain kit for actual installation instructions.

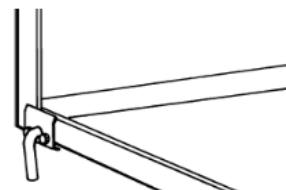


Figure 10
Condensate Drain

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