



# Installation Instructions WALL PLENUM AND LOUVER

For Use With Vert-I-Pak

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NOTE: These instructions apply to Vert-I-Pak® A Series Units ONLY. Refer to Chassis Installation/Operation Manual for additional information. Please read these instructions completely before attempting installation.



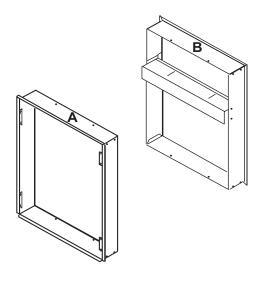
#### **VERY IMPORTANT!**

YOUR WALL PLENUM WILL WORK ONLY IF INSTALLED CORRECTLY. TAKE NOTICE TO INSTALL IT IN THE CORRECT ORIENTATION AS SHOWN IN THE ILLUSTRATIONS. ALWAYS FOLLOW LOCAL AND NATIONAL CODES FOR PROPER INSTALLATION.

#### Step 1: Included Parts

There are two parts to a Wall Plenum:

- A) 1-Outside Assembly (Part A)
- B) 1-Inside Assembly (Part B)



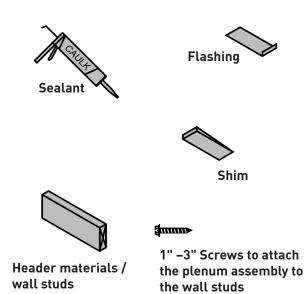
PART A CORRECT ORIENTATION: LOUVER ATTACHMENT FLANGES TOWARD THE BUILDING OUTSIDE, 45° DRIP LEDGE AT THE BOTTOM. PART B CORRECT ORIENTATION: LARGE OPENING TO BOTTOM 3/4" FLANGE TOWARD THE INSIDE OF THE BUILDING.

#### Step 2: Field Supplied Parts

Caulk, Attachment screws and Flashing are field supplied. Silicone caulk is recommended.

VPAWP1-8 adjusts for walls 5.5 - 8.0" thick. VPAWP1-14 adjusts for walls 8 - 14.0" thick.

Both installations are similar.



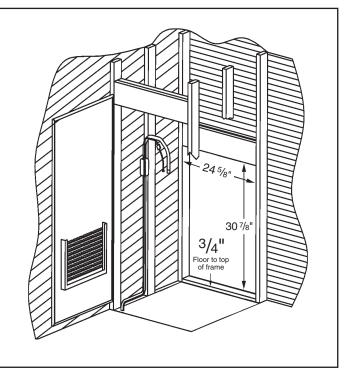
# Step 3: Measure and Frame Out the Outside Wall Plenum Opening

**IMPORTANT** All units must follow the dimensions in Figure A.

#### FIGURE A All Models

The plenum cut out dimensions are 24 5/8" wide x 30 7/8" high. The bottom of the rough in opening must be 3/4" from the surface the unit will sit on.

Measure your outside wall as shown in the illustration. Cut, frame, and square rough opening. The Wall plenum has a 3/4" break all the way around to cover the rough cut opening or required shim.

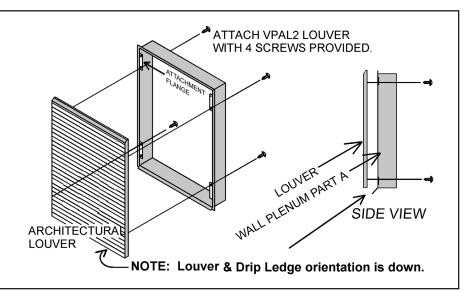


**IMPORTANT** THE WALL PLENUM IS NOT DESIGNED TO CARRY STRUCTURAL LOADS. A PROPER HEADER OPENING MUST BE BUILT INTO THE ROUGH OPENING. THE PLENUM REQUIRES FLASHING, SHIM AND CAULK FOR A WEATHER-RESISTANT INSTALLATION.

IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO PROPERLY INSTALL THE PLENUM AND MEET BUILDING CODE REQUIREMENTS.

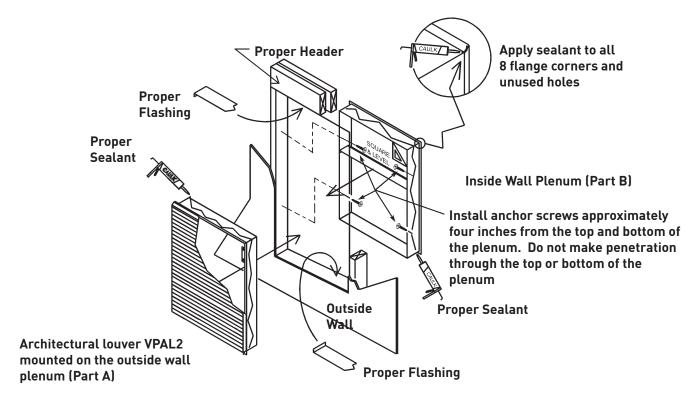
#### Step 4: Install Architectural Louver on the Outside Plenum

**NOTE** The VPAL2 Architectural Louver is best installed onto the Outside Plenum (Part A) **prior** to Wall Plenum installation. Louver installation is easier at this point, and it will help keep the Wall Plenum square during installation.



#### Step 5: Plenum Installation

**Note** Proper header and wall penetration must conform to all national and local building codes.



After the rough cut opening is prepared, you are ready to assemble the two wall plenum parts. Before applying sealant and permanent attachment, dry fit the outside plenum into the rough opening and check for fit and level. Caulk (silicone recommended) the parts well and insert them into the wall as shown.

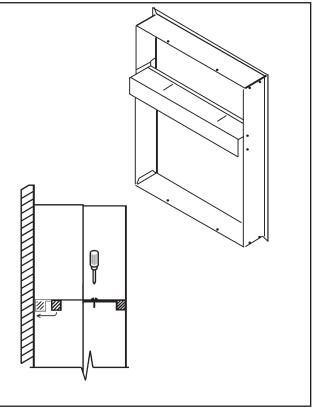
- A) Apply sealant and insert Outside Part A into the hole.
- B) Apply sealant and insert Inside Part B into Part A. Be sure that Part A does not back out of the walhole.

### Step 6: Adjust the Divider

#### Adjustment

Loosen the two screws located on the top side of the divider. Slide the top part of the divider toward the outside until the sealing strip makes contact with the outdoor louver. Tighten the divider screws to complete the adjustment.

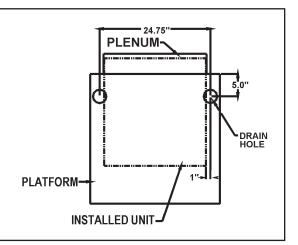
**NOTE** Let the caulk cure completely before installing the chassis. This completes the plenum installation.



# Condensate Disposal Preparation for VHA09 and VHA12 Models

**IMPORTANT** This step must be performed to ensure that the chassis installs and seals properly in the wall plenum.

If provisions for condensate disposal are made prior to chassis installation and the drain is to be located beneath the platform for the unit, use the accompanying drawing as a guide for cutout locations. Only one drain per unit is required.



# Step 7: Wall Plenum Preparations

#### For all VHA18 and VHA24 models ONLY:

**IMPORTANT** This step must be performed to ensure that the chassis installs and seals properly in the wall plenum.

When completed, the wall plenum installation for the VHA18 and VHA24 units should look like figure D. Figure D is shown with the VPDP2 drain pan installed. The drainpan is required for all VHA18 & VHA24 units.

