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# Stamped Aluminum Grille Accessory For Use With Packaged Terminal Air Conditioner or Heat Pump

# Installation Instructions

#### INTRODUCTION

These instructions cover the installation of the Stamped Aluminum Grille accessory for the packaged terminal air conditioner and heat pump. The grille securely attaches to the rear of the wall sleeve with six stainless steel screws.

#### **BEFORE INSTALLTION**

The center support and rear closure panel or weather barrier must be removed to provide clear access though the wall sleeve for proper grille installation. See Fig 1

IMPORTANT - If grille is being attached to a polymer or plastic wall sleeve, extended foam air baffles must be installed on the grille. Extended foam air baffles are included with the polymer or plastic wall sleeve.

#### **CAUTION**

Improper installation of accessory grille could result in condenser (outdoor) air recirculation. This will degrade performance of the unit and possibly shorten product life. Manufacturer does not assume responsibility for improper installation of grille resulting in condenser air recirculation.

#### **INSTALLATION**

#### **Step 1 - Check Proper Grille Orientation**

Before attempting to install grille, be sure to check it for proper orientation. The grille should be oriented with drain tube slots downward.

## **Step 2 - Check Mounting Screws**

Verify the grille has four mounting screws factory preset on the grille.

#### WARNING

When installing grille, be sure to securely hold with 2 hands to prevent it from falling and possibly causing injury or damage.

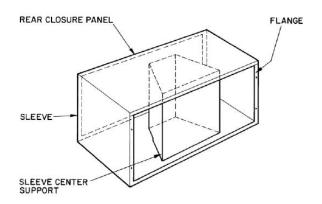


Fig. 1 - Wall Sleeve with Center Support and Rear Closure Panel

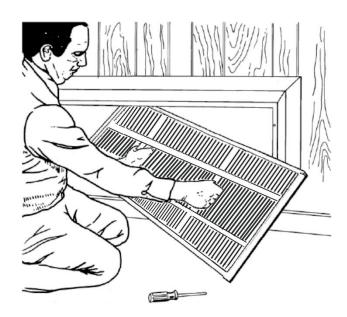


Fig. 2 - Aligning Grille with Wall Sleeve

#### Step 3 - Aligning Grille

Firmly grasp grille with 2 hands. Tilt grille to insert through wall sleeve and out the back of the wall sleeve. See Fig. 2

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# Step 4 - Mounting Grille To Wall Sleeve

Line up and insert grille mounting screws into keyhole slots on the back of wall sleeve. See Fig. 3

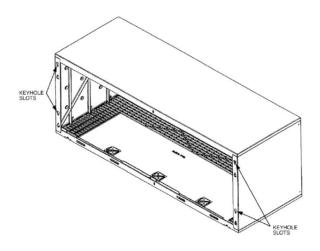


Fig. 3 - Back of Wall Sleeve

## Step 5 - Securing Grille

For added support, insert 2 additional included screws in center top and bottom of grille.

Tighten all six mounting screws to secure the grille to the wall sleeve. See Fig. 4

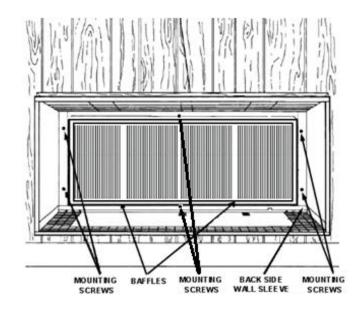


Fig. 4 - Securing Grille to Wall Sleeve

pg. 2

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